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Hours of Operation: 7am - 5pm Monday thru Friday

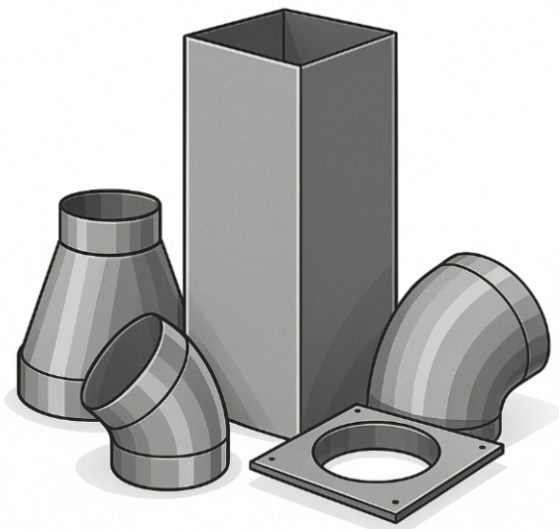
SUBMITTAL

# WELDED DUCT & FITTINGS

## 1. PRODUCT OVERVIEW

Empire’s welded duct & fittings are fabricated from high quality steel, stainless, or aluminum for use in high-pressure or specialty exhaust systems. Built to SMACNA standards, our welded ductwork is designed for strength, leak resistance, and long service life.

## 2. REPRESENTATIVE IMAGE



## 3. KEY SPECIFICATIONS

FEATURE	DETAILS
Available Materials	Galvanized Steel, HR or CR steel, Stainless Steel (304/316), Aluminum
Gauges Available	20ga to 10ga (standard); heavier materials available upon request
Construction Method	Fully welded seams (TIG or MIG welded); leak resistant
Finish Options	Galvanized, Mill finish, #4 Brushed, Painted, Powder-Coated
Connection Types	Raw Ends, Flanged Ends, Angle Rings
Standard Diameters	4” to 60”(round); rectangular per specification
Optional Features	Insulation, Access Doors, Stiffeners, Custom Labels
Standards	SMACNA, AWS, ASTM A653 / A1011 / A1018 / A240 / B209

## 4. NOTES

- All products manufactured in Phoenix, AZ
- Custom labeling & blue wrap available upon request