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Hours of Operation: 7am - 5pm Monday thru Friday

## **SPIRAL PIPE & FITTINGS**

## 1. PRODUCT OVERVIEW

Empire's spiral duct and fittings are precision-fabricated for efficient airflow, low leakage, and enhanced structural strength. Used in commercial and industrial HVAC systems, our spiral ducts are ideal for both exposed and concealed applications. All fittings are factory-sealed and compatible with industry-standard connection methods.



## 3. KEY SPECIFICATIONS

FEATURE	DETAILS
Available Materials	Galvanized Steel, Paintlock, Aluminum, PVC Coated
Diameters	4" to 30" (standard); larger diameters available
Connection Types	Raw End, Slip Coupling, Duraflange, Angle Rings
Finish Options	Galvanized, Mill finish, Painted, Powder-Coated, PVC Coated
Standards	SMACNA, AWS as applicable

## 4. NOTES

- All products manufactured in Phoenix, AZ
- Custom labeling & blue wrap available upon request